

Work Order ID 86185

86185

Page 1

June-22-12 11:29:41 AM

Item ID: D4441-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Seal
 Start Date: 6/22/12 Start Qty: 500.00 ***500*** Cust Item ID:
 Required Date: 7/20/12 Req'd Qty: 500.00 ***500*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4441	A								

100 0.00
100
 Purchasing
 Purchasing

Memo
 Issue P/O: 17306
 Supplier P#: ZX-2015
 Possible supplier: Minor Rubber Co., Inc.
 Material release note is required.

CL 12/06/26 500ft

110 Receive & Inspect for Damage & Mat'l Certs 0.00
110
 Packaging Memo 0.00
 Packaging

500 SD
12-8-17

120 QC6- Inspect dimensions to drawing 0.00
120
 QC Memo 0.00
 Quality Control

DAS
16
9-83
12/06/17

Work Order ID 86185

86185

Page 2

June-22-12 11:29:41 AM

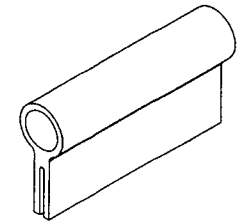
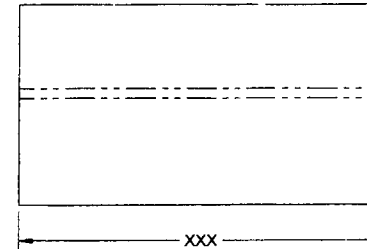
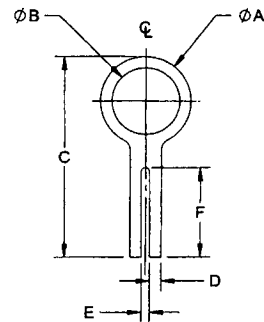
Item ID: D4441-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Seal
 Start Date: 6/22/12 Start Qty: 500.00 ***500*** Cust Item ID:
 Required Date: 7/20/12 Req'd Qty: 500.00 ***500*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>412</u> <u>111</u> Memo	0.00 0.00		<u>2</u>			<u>8</u>	<u>12/8/23</u>	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<u>MC5 12/08/23</u>	

mtf
12-08-23

SPECIFICATION CONTROL DRAWING



D4441-1-XXX RUBBER SEAL

PART NUMBERING: D4441-1-035

BASIC PART LENGTH IN TENTHS OF AN INCH

EXAMPLE: D4441-1-035 = PART 3.5 INCHES LONG
EXAMPLE: D4441-1-101 = PART 10.1 INCHES LONG

DART PART NUMBER	DESCRIPTION	SUPPLIER PART NUMBER	STYLE NUMBER	SUPPLIER	MATERIAL	DURO	COLOR	A	B	C	D	E	F
D4441-1	SEAL	134619-0	ZX-2015	Minor Rubber Co., Inc.	NEOPRENE	60	BLACK	0.50	0.38	1.13	0.06	0.05	0.50

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4441 REV. A SHEET 1 OF 1 TITLE RUBBER SEAL SCALE NTS COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RF		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	12.01.17		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17306

Purchase Order Date 6/26/12

PO Print Date 6/27/12

Page Number 1 of 1

Order From :

VU-MIN001

MINOR RUBBER CO. INC.
49 ACKERMAN ST
BLOOMFIELD, NJ 7003
US

Contact Name

Vendor Phone

800 433 6886

Vendor Fax

973 893 1399

Vendor Account Nbr

1000369

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	ZX-2015	SEAL	8/22/12 Yes	500.00 f	FedEx PI collect	\$2.3500	\$1,175.00

Special Inst:

AS PER DWG D4441 REV. A
B86185
MINOR RUBBER P/N: ZX-2015

***** PLEASE ADVISE
DELIVERY*****

PO Total:

\$1,175.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr:

2

Change Date: 6/27/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



Minor Rubber Co., Inc.

49 Ackerman Street
Bloomfield, NJ 07003
Phone: (973) 338-6800

Fax: (973) 893-1399

Order Confirmation 206333 - 4

Cust P.O.# 17306

Order Date 6/27/12

Terms Net 30 Days

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A-1K7 CANADA

Dart Aerospace
1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A-1K7 CANADA

Contact Information		Attn: Chantal Lavoie	Phone: (613) 632-9577
Customer# 1000369	Email: clavoie@dartaero.com		Fax: (613) 632-1053

Customer#		1060509		Email:		rlagerveld@minorrubber.com					
Item#	Cust Line#	Cust Part#	Cust DWG / REV / EC				Cust NSN			Country	
	1	D4441-1	D4441 / A /				N/A			USA	
	MR Part# - SKU		MR Style #	MR Compound	MR Duro	MR Color	Qty Order	Qty +/- Pct	Price	Unit Meas	Value
	134619-0		ZX-2015	NEOPRENE	60	BLACK	500	EXACT	2.3500	FT	\$1,175.00
	Description: PER SPEC MIL-R-3065 SC 614 ABEF 50 FT LENGTHS										
Item from MR Quote#: 311276 Line# 1											
Notes: DELIVERY: 6-8 WEEKS											
Questions in regard to delivery please contact Ray Lagerveld at 800-433-6886 ext. 212, or by e-mail at rlagerveld@minorrubber.com.											
PLEASE NOTE 500FT PRICE @ 2.35FT.											

Shipping Schedule for Item # 1

Customer Schedule #	Requested Date	Estimated Ship Date	Qty Order	Ship Via
	07/06/2012	08/22/2012	500	MR(23741): FEDEX-i Pri-Coll

FOB
Bloomfield, NJ

General Notes:

FOB. Origin (Bloomfield, NJ/ Blue Ridge, GA) at Minor Rubber's option.



Minor Rubber Co., Inc.

49 Ackerman Street

Bloomfield, NJ 07003

Phone: (973) 338-6800

Fax: (973) 893-1399

Order Confirmation

206333 - 4

Cust P.O.# 17306

Order Date 6/27/12

Terms Net 30 Days

SOLD

DART AEROSPACE

1270 ABERDEEN STREET

HAWKESBURY ONTARIO K6A-1K7 CANADA

SHIP

Dart Aerospace

1270 ABERDEEN STREET

HAWKESBURY ONTARIO K6A-1K7 CANADA

This Order is Subject to Minor Rubber's standard terms and conditions, available on request.

All Durometers to be Shore 'A' and +/- 5 unless otherwise specified.

All AQL Levels are 2.5, per specification ANSI / ASQ Z1.4 (Supersedes Mil-Std-105), unless otherwise specified.

Tolerance Exceptions as stated in associated quote, respectively.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17306

Purchase Order Date 6/26/12

PO Print Date 6/26/12

Page Number 1 of 1

Order From :

VU-MIN001

MINOR RUBBER CO. INC.
49 ACKERMAN ST
BLOOMFIELD, NJ 7003
US

Contact Name

Vendor Phone 800 433 6886

Vendor Fax 973 893 1399

Vendor Account Nbr 1000369

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

ATTN: RAY

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
e-mail service

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	ZX-2015	SEAL	7/13/12 Yes	500.00 f	FedEx PI collect	\$2.6000	\$1,300.00

Special Inst: AS PER DWG D4441 REV. A
B86185
MINOR RUBBER P/N: ZX-2015

***** PLEASE ADVISE
DELIVERY*****

PO Total:

\$1,300.00

**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 6/26/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

DART AEROSPACE

1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A-1K7 CANADA
PHONE: 999 999-999999
FAX: 999 999-99

MINOR RUBBER
49 Ackerman St, Bloomfield NJ 07003
Tel (973) 338-6800 Fax (973) 893-1399

PACKING SLIP



S
H
I
P
T
O

Dart Aerospace

1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A-1K7 CANADA
PHONE: 999 999-999999 FAX: 999 999-99

CUSTOMER PO# 17306

PACKING SLIP# 384858

MINOR RUBBER ORDER# 206333

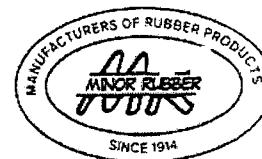
PICK	---	CUSTOMER	---	MINOR RUBBER	---	IC	QTY	
LINE#	LINE#	SCHED#	SUB#	LINE#				
1	1	1	0	1		134619 / 0	500 / FT	
NEOPRENE		60	BLACK					PART # D4441-1
	Country	USA	Catalog: ZX-2015					DWG-REV-EC D4441-A
	Lot#	55018	Cure Date	August 2012				

CERTIFICATION OF COMPLIANCE

This is to certify that the item(s) stated in this packing list were produced in accordance with the requirements of the above referenced purchase order, subject to any exceptions, modifications or limitations as may have been stated in our quotation and/ or purchase order acknowledgement; one or both of which were previously provided.

Robert A. Krumholz
President

MINOR RUBBER CO. INC.



NAFTA "LOW VALUE" CERTIFICATE OF ORIGIN STATEMENT

STATEMENT OF ORIGIN FOR COMMERCIAL IMPORTATION OF LESS THAN \$1600.00 CANADIAN

"I certify that the goods referenced in this invoice/sales contract originate under the rules of origin specified for these goods in the North American Free Trade Agreement (NAFTA), and that further production or any other operation outside the territories of the parties has not occurred subsequent to production in the territories."

Name: Omar Malik

Title: Shipping Clerk

Company: Minor Rubber Co. Inc.

PO #: 17306 Reference #: 384858

PART #: D4441-1

Description: RUBBER EXTRUSIONS

Status: ☒ EXPORTER ☐ PRODUCER

Country of origin: ☒ U.S.A. ☐ MEXICO

☐ CANADA ☐ CHINA

EXPORTER: Minor Rubber Co. Inc.

TELEPHONE/ FAX: (973) 338-6800 (973) 893-1399

PRINTED NAME: Robert Walker

TITLE: Shipping Manager

SIGNATURE: Robert Walker

DATE: 08 / 15 / 2012